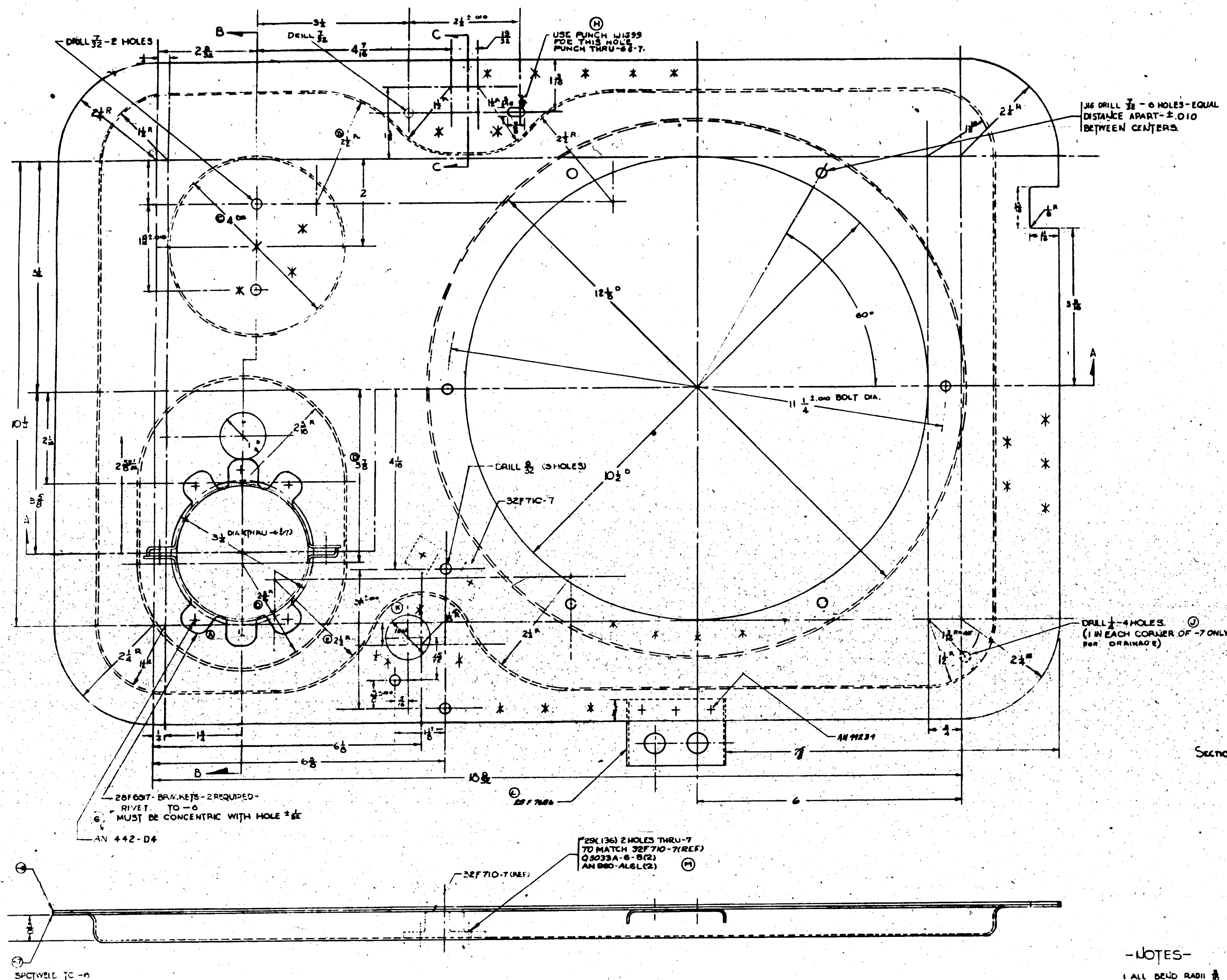


Section C-C

-NOTES-

1 ALL BEND RADII 1/16
2 SPOTWELD APPROX 1" APART AS SHOWN.
3 JIG DRILL -6 & -7 PLATES AND ATTACH 32F710-7 TO -7 (M)
BEFORE SPOTWELDING. WHILE SPOTWELDING LOCATE -6 ON -7 WITH AT LEAST 4 PINS THRU DRILLED HOLES TO INSURE HOLE ALIGNMENT.

Section A-A

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PL

H 381

	28-5AMN	28F6519	1
	28-5AMC	28F6519	1
	PBY-5A	28F6519	1
	MODEL	NEXT ASSY	

REQUIREMENTS FOR AIRPLANE

SCALE 12"=1'0"

PART No	STOCK	MATERIAL	SPEC	-0	-2	-3	-4	-5
AN442-D4								
AN960-AL6L				2				
Q3033A-6-8				2				
28F6517				2				
32F710-7				1				
28F7686				1				
28F6518-7	.040 × 20 × 28		47AB Code A	1				
28F6518-6	.032 × 16 × 23		47AB Code A	1				

PARTS LIST PER ASSY

★ SPOTWELDING SYMBOL
THIS SYMBOL INDICATES SPOTWELDING RIVETS ARE NOT INDICATED ON THIS DRAWING BY SYMBOLS

[redacted]

HEAT TREAT: NAVY - T SPEC AN-S
FINISH: Z PAP

NAME PLATFORM-HYDRAULIC UNITS - HYDRAULIC SYSTEM -

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF

J 28F6518

K